## **DEAF CAN! WFL ~ Assembly Answer Key**

# **Assembly**

#### Assembly Diagram ~ pg 13

- 1. 3
- 2. 8582
- 3. 4 parts
- 4. 7 pieces

### Assembly Diagram (continued) ~pg 14

- 5. 20 knobs
- 6. 3000 nuts
- 7. 200 parts
- 8. 3000 rods
- 9. 50 units
- 10. 90 units
- 11. 400 units
- 12. 300 units
- 13. Worker A: 360 units

Worker B: 300 units

Worker C: 400 units

14. Total: 1060 units

#### **Production Information ~ pg 15**

- 1. 7 hours
- 2. (15x20) 300 to (18x20) 360 units per hour
- 3.  $(1800 \div 300)$  6 to  $(1800 \div 360)$  5 hours
- 4. It seems possible. I can assemble 1500 to 1800 in 5 hours.
- 5. It seems possible.
- 6. They will be shipped back to Stuff-Co.

#### Reading Safety Information ~ pg 17

- 1. a) to promote safety to workers
- 2. the supervisor's and the worker's
- 3. both the supervisor and the worker
- 4. the supervisor
- 5. outside the work area
- 6. report it to the supervisor or employer
- 7. C eye protection; D lift hazard; F caution hot; G safety gloves; H eye wash; E slippery; B watch for forklift; A mask required

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